

Service Bulletin

A Publication of ConMet

Torque Requirements for PreSet Plus[®] Wheel Hub Assemblies

You are likely already aware of ConMet's new wheel end technology, the PreSet Plus hub assembly. The intent of this bulletin is to inform you of some of the features of PreSet Plus and make you aware of its torque requirements. Please distribute this information as you see fit.

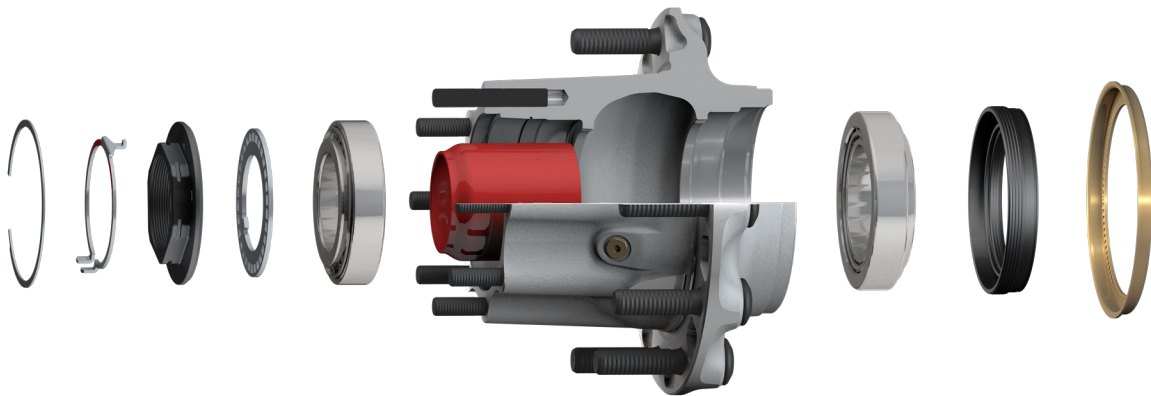
Similar to current PreSet assemblies, PreSet Plus assemblies contain a seal, bearing cups and cones, and a bearing spacer. PreSet Plus assemblies upgrade the components and add an integrated spindle nut. Capturing the spindle nut in the hub better protects the components during service and allows the nut to perform as a hub puller during removal. More information about PreSet Plus can be found at www.conmet.com.

Some PreSet Plus wheel ends are designed for higher spindle nut torque. The torque specification and required socket sizes are listed below and in the ConMet Service Manual. If you have any questions about where to purchase sockets contact ConMet Customer Service at 800)-547-9473.

Thank you for your assistance in ensuring that the service environment is prepared for PreSet Plus. For more service information, you can access ConMet's hub service manual on our web site at www.conmet.com. If you have any questions or feedback, please do not hesitate to contact ConMet Customer Service.

	FF Flat	FF keyway	FL	R	TN	TP
Torque Specification*	300 ft-lbs	300 ft-lbs	300 ft-lbs	500 ft-lbs	500 ft-lbs	500 ft-lbs
Socket Size (6point)	2"	2"	2¾"	3¾"	3⅛"	4"

*All torque values to be +/-10%.



The information in this bulletin is intended as a reference source only. Consolidated Metco does not assume any liability in the event of improper use or mismatch of components. For additional information, visit our website at www.conmet.com or call (800) 547-9473.